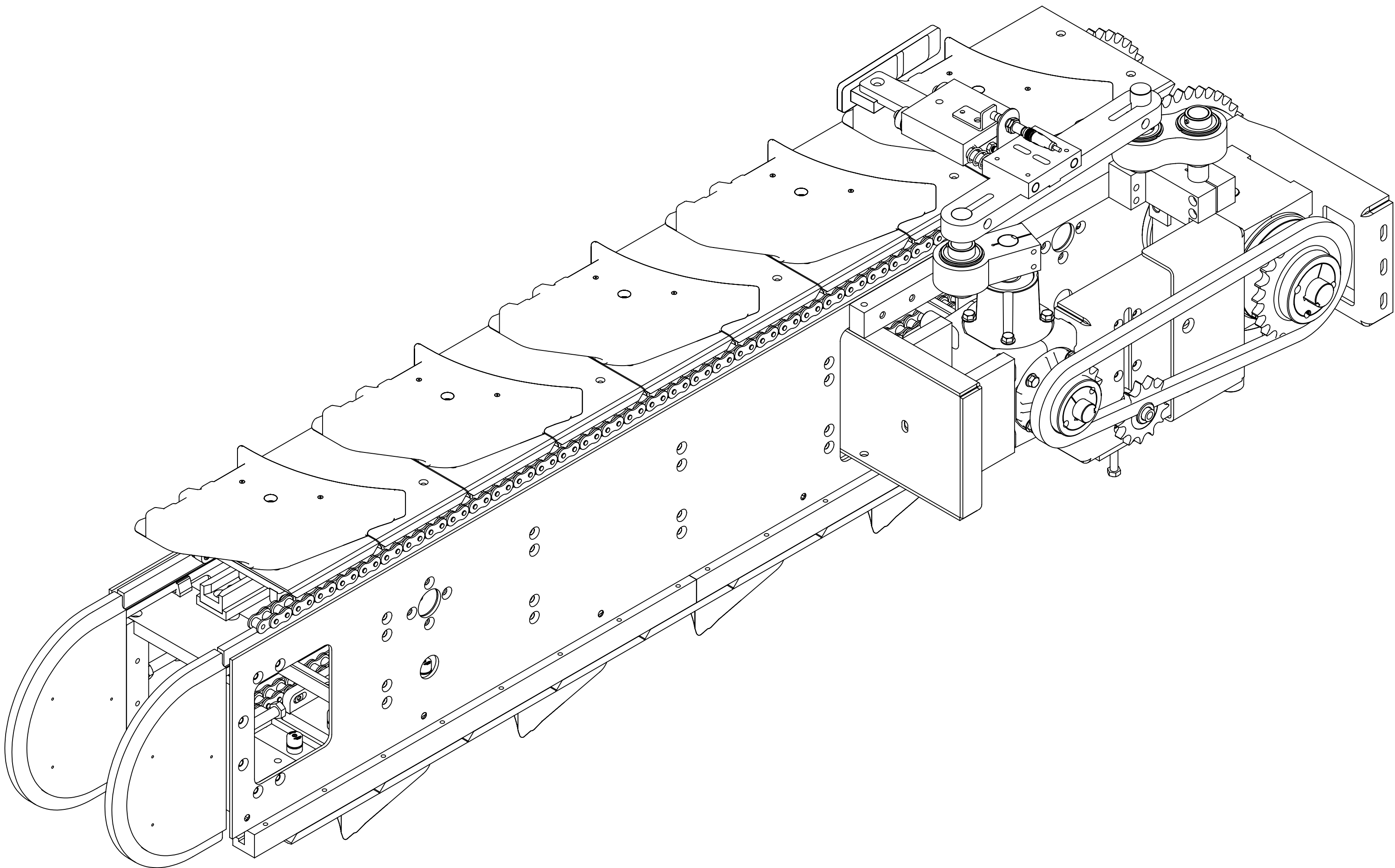


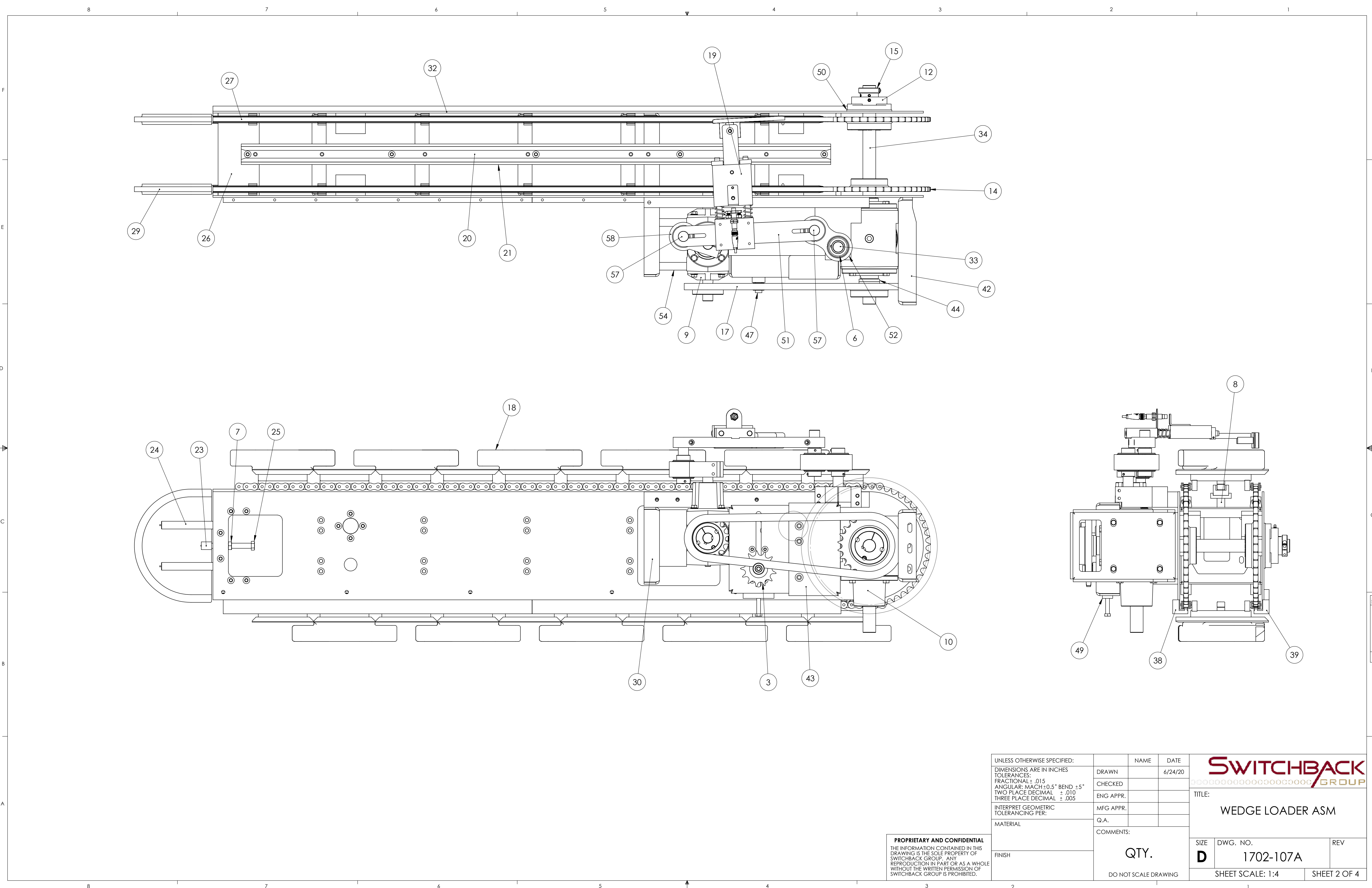
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	12	VG-016-01	RAIL CLIP
2	1	57095K163	TAPER-LOCK BUSHING, 1610, 1" BORE
3	1	608B13H	IDLER SPROCKET, #60, 13 TOOTH, 5/8" BORE
4	1	608TL16	NO. 60, B-TYPE SPROCKET, 16T, BORED FOR 1610 TAPER-LOCK
5	1	608TL24	NO. 60, B-TYPE SPROCKET, 24T, BORED FOR 2012 TAPER-LOCK
6	6	7616 DLG	BALL BEARING, 1.00 ID, w/SNAP RING
7	2	91847A520	1/2"-13 HEX THIN NUT
8	6	92511A104	SPACER, 5/16" SCREW, 7/8" LG, 3/4" OD
9	1	214-DE-2to1	MODEL 214 GEARBOX, TYPE DE, 2:1
10	1	0220-74759	RIGHT ANGLE BEVEL GEARBOX, 1-1/4" THRU BORE, 1:1
11	1	PL1-1_4 AS-SS	LOCKING COLLAR - 1 1/4" BORE, SS
12	1	SUCSF 206-20	4-BOLT FLANGE BEARING, 1-1/4" BORE
13	2	57095K185	2012 TAPER LOCK BUSHING, 1-1/4" BORE
14	1	608TL48	NO. 60, B-TYPE SPROCKET, 48T, BORED FOR TAPER-LOCK
15	1	CL-20-SS	1-PC SPLIT SHAFT COLLAR
16	1	92240A640	3/8"-16 X 4" LG HHCS, FULL THRD
17	1	1702-107 FINAL PUSH DRIVE CHAIN	CAN PUSH DRIVE CHAIN, 52" LG, NO. 60
18	1	1702-107B	WEDGE CHAIN ASSEMBLY
19	1	1702-107C	PUSHER W/OVERLOAD
20	1	MD-07-6394-00	CAM TRACK
21	1	MD-07-6395-00	CAM TRACK MOUNT
22	10	MD-07-6400-00	GUIDE RAIL SUPPORT
23	2	MD-07-6402-00	IDLER PIN
24	4	MD-07-6403-00	IDLER PIN - LONG
25	2	MD-07-6410-00	TENSION SCREW
26	2	MD-07-6412-00	TENSIONER MOUNT BAR
27	2	MD-07-6415-00	WEDGE CHAIN GUIDE
28	2	MD-07-6419-00	WEDGE CONV TENSIONER BLOCK
29	2	MD-07-6420-00	WEDGE LOAD IDLER
30	1	MD-07-6439-00	GEARBOX MOUNT PLATE - RH
31	1	MD-07-6442-00	WEDGE LOADER FRAME PANEL A1
32	1	MD-07-6443-00	WEDGE LOADER FRAME PANEL B1
33	1	MD-07-6516-00	FIXED PIVOT SHAFT
34	1	MD-07-6518-00	WEDGE CONV DRIVE SHAFT
35	2	MD-07-6520-00	FRAME SHAFT MOUNT
36	2	MD-07-6521-00	STRONGBACK SHAFT MOUNT
37	1	MD-07-6522-00	WEDGE CONV DRIVE SPROCKET
38	1	MD-07-6525-00	CHAIN RETURN GUIDE A
39	1	MD-07-6526-00	CHANNEL RETURN GUIDE B
40	2	MD-07-6527-00	CHANNEL RETURN GUIDE C
41	1	MD-07-6528-00	SIDE PANEL STIFFENER B
42	1	MD-07-6529-00	WEDGE CONV GEARBOX MOUNT
43	1	MD-07-6533-00	GEARBOX SECONDARY BRKT B
44	2	MD-07-6534-00	SPROCKET SPACER
45	1	MD-07-6535-00	GEARBOX MOUNT NUT PLATE
46	1	MD-07-6536-00	TENSION BACKUP PLATE
47	1	MD-07-6537-00	TENSIONER SHAFT
48	1	MD-07-6538-00	TENSIONER NUT BLOCK
49	1	MD-07-6539-00	JACK BLOCK
50	1	MD-07-6579-00	BEARING SPACER
51	1	MD-07-6963-00	MOTION ARM
52	1	MD-07-6964-00	PIVOT BEARING LINK
53	1	MD-07-6965-00	MOTOR PLATE MNT
54	2	MD-07-6976-00	GEARBOX SPACER
55	1	MD-07-6977-00	FIXED PIVOT MOUNT
56	1	MD-07-7104-00	GEARBOX SECONDARY BRKT-LH
57	2	MD-07-9254-00	FIX PIVOT MOUNT
58	1	MD-07-9256-00	ROTATING LINK

REVISIONS			
REV.	DESCRIPTION	DATE	INITIALS



NOTES:
1. USE STAINLESS STEEL HARDWARE UNLESS OTHERWISE SPECIFIED.

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	INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR. Q.A.			TITLE: WEDGE LOADER ASM		
	MATERIAL	COMMERCIAL PART			SIZE D		
	FINISH	EST. WEIGHT (lbs): 465.70			DWG. NO. 1702-107A		REV
		DO NOT SCALE DRAWING			SHEET SCALE: 1:4		SHEET 1 OF 4



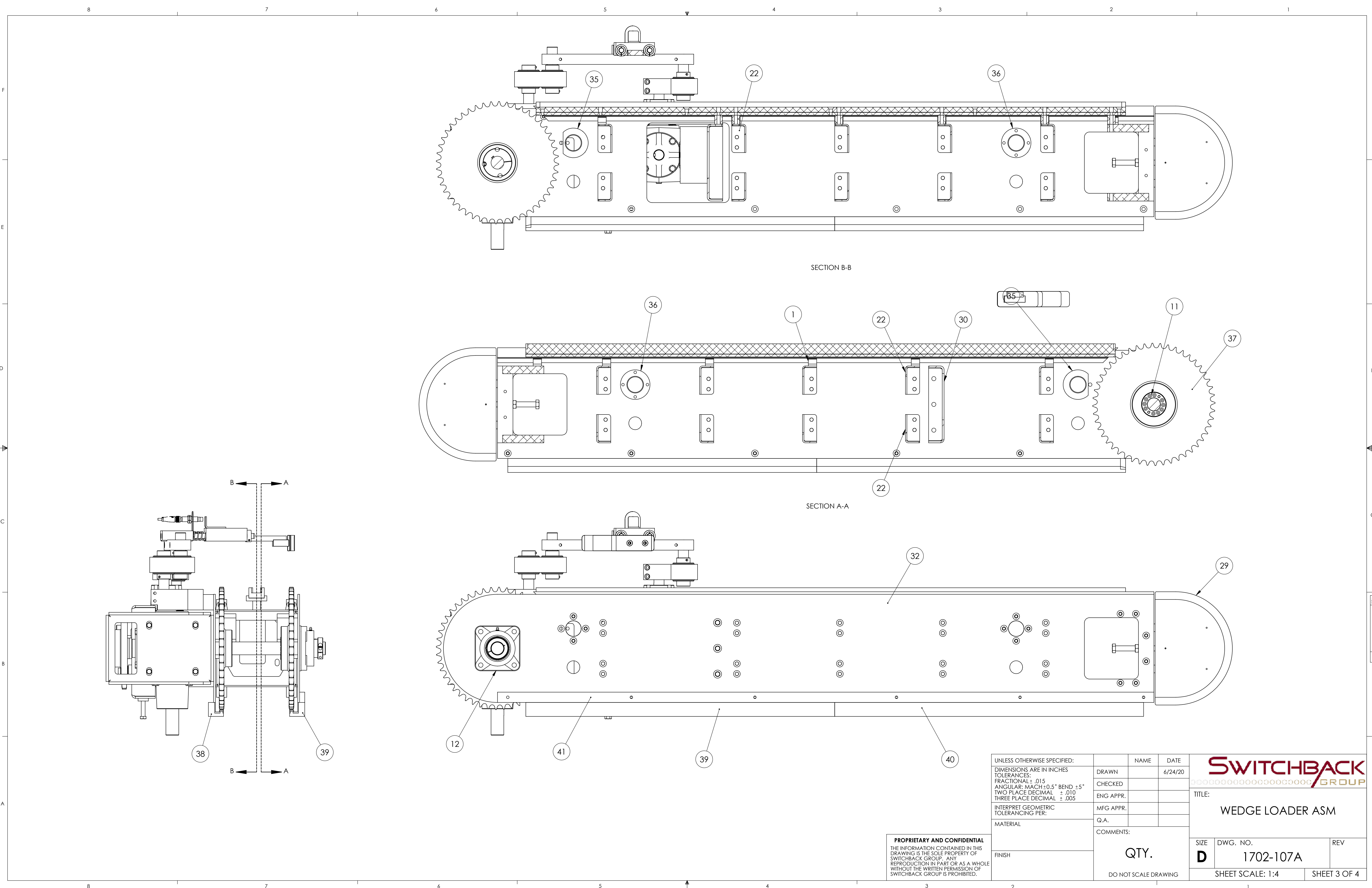
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES			6/24/20
TOLERANCES:		DRAWN	
FRACTIONAL ± .015		CHECKED	
ANGULAR: MACH ± 0.5° BEND ± 5°		ENG APPR.	
TWO PLACE DECIMAL ± .010		MFG APPR.	
THREE PLACE DECIMAL ± .005		Q.A.	
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:	
MATERIAL		QTY.	
FINISH		DO NOT SCALE DRAWING	
		SIZE	DWG. NO.
		D	1702-107A
		REV	
		SHEET SCALE: 1:4	
		SHEET 2 OF 4	

SWITCHBACK GROUP

TITLE:

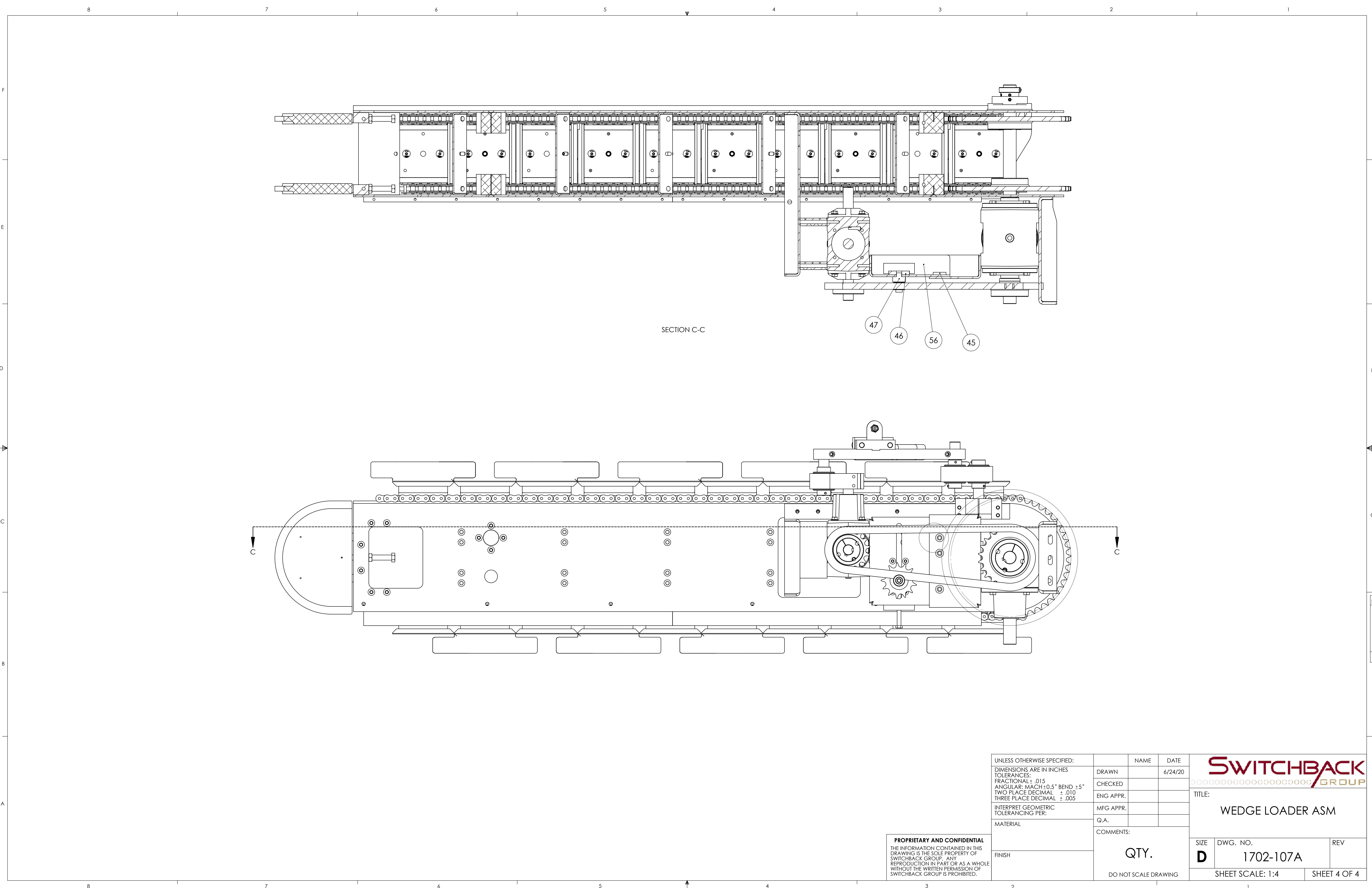
WEDGE LOADER ASM



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DIMENSIONS ARE IN INCHES		DRAWN	6/24/20
TOLERANCES:		CHECKED	
FRACTIONAL $\pm .015$		ENG APPR.	
ANGULAR: MACH $\pm 0.5^\circ$ BEND $\pm 5^\circ$		MFG APPR.	
TWO PLACE DECIMAL $\pm .010$		Q.A.	
THREE PLACE DECIMAL $\pm .005$		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:		QTY.	
MATERIAL		DO NOT SCALE DRAWING	
FINISH			

SWITCHBACK GROUP			
TITLE: WEDGE LOADER ASM			
SIZE D	DWG. NO. 1702-107A	REV	
SHEET SCALE: 1:4		SHEET 3 OF 4	



SECTION C-C

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .015 ANGULAR: MACH±0.5° BEND ±5° TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL	DRAWN		6/24/20		
	CHECKED			TITLE: WEDGE LOADER ASM	
	ENG APPR.				
	MFG APPR.				
	FINISH	Q.A.			SIZE DWG. NO. REV D 1702-107A
COMMENTS:					
QTY.				SHEET SCALE: 1:4 SHEET 4 OF 4	
DO NOT SCALE DRAWING					